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D2565-107
Job Sheet 190816



Part No: D2565-107

Job Qty: 10 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/15/19

Job Tracking No:

Due Date: 3/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

order 13202

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	3/4/19		0.00	0.00	Small Fab - 1		DAS 58 MAR 01 2019 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	10 pcs	3/4/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 DAS 9 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Powdercoat - 2 White GI(S)-B4B	10 pcs	3/4/19		0.00	0.00	Powdercoat - 1 - B4B		8EB19-03-04
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
140	QC 3	10 pcs	3/4/19		0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		

13.68

PTU

19/01/01

						QC 3 - 17	
						QC 3 - 18	
						QC 3 - 2	
						QC 3 - 26	
						QC 3 - 28	
						QC 3 - 3	
						QC 3 - 30	
						QC 3 - 34	
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	
						QC 3 - 58	
						QC 3 - 59	
						QC 3 - 6	DAS
						QC 3 - 68	40
						QC 3 - 9	9-89
150 Packaging 3-1 - Stock - B4B	10 pcs	3/4/19	0.00	0.00	Packaging 3 - 1 - B4B		
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B		
					Packaging 3 - 6 - B4B		
					Packaging 3 - 7 - B4B		
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		
					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		

19/03/04

ST354 MAR 07 2019

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
160 QC 21 - SA	10 pcs	3/4/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - (Punch ends and deburr as per dwg)Punch as per Dwg D2565 using DT 8313
Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
1158997 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: 10:05 TEMP: 400° F PND 4/10/35
140 - (QC3- Inspect Part Finish)
150 - (Identify as per dwg & Stock Location:)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	11.1910 ft (1.1191 ea)	100-Small Fab - 1	5152885

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	M304TR0.750W.049	11	348	0

Part Specifications

Specifications could not be found.

Plex 2/15/19 10:30 AM Dart.lajeunesse.marie

Entered:

Date:

mf
20 Jan 2019

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only

NCR No. 19-7229

Job: 190816
Part No. D2565-107

DISPOSITION

Rework ☐
Scrap ☒
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐
Machining ☐ Small Fab ☒ Prod. Eng. Coord. ☐
Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐
Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date:

19/03/01

Sequence #:

140

QTY Affected :

1

Description Work Order Deviation

Disposition

The part has a KINK in middle section of tube

Scrap destroy and no replace

MRB (QS1042)
DAS 9-89
19/03/01

Completed By

DAS 19/03/01
40

Lead hand/Supervisor

68
9-89

QC / QA Coordinator

DAS 68
9-89

MAR 01 2019

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☒
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐ Contamination ☐ Power Loss/Surge ☐
Bending ☐ Misaligned/off center ☐ Folio/Program ☐
Crushing ☐ BOM/Route ☐ Grain Direction ☐
Cracks ☐ Broken/Damage/Defect ☐ Weld ☐
Crimp/Kink/Ripple/Wave/Twist ☒ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐
Marks/Chatter ☐ Drill Holes ☐ Out of Sequence ☐
Mislabeled ☐ Fit/Function ☐ Off-set/Set-up ☐
Other/Details:

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐